07.7.2016

Weforma

Deceleration cylinder

WM-ZG 1



www.weforma.com

Benefits

Mounting:

- Installation position: any

- Recommendation: Vertical with the piston rod down

Surface protection:

- Housing: Zinc Plated

Design:

- Flexibility relating to Stroke, Deceleration Characteristic

Temperature:

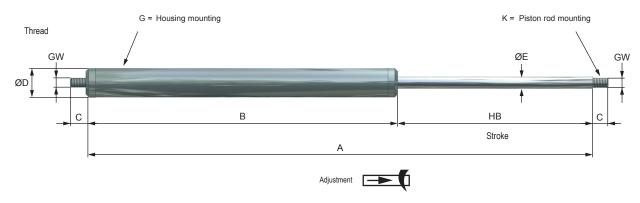
- Standard: -20°C - +80°C Lowtemperature: -50°C-...+60°C Hightemperature: 0°C-...+120°C

RoHS - conform:

- Directive 2002/95/EC

Extended Life Time:

- Special Seals + Oils
- Piston rod hard-chrome plated

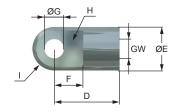


Design ZG without return stroke with volume compensation of piston rod through floating piston. Return force, see table Installation position: any position

PERFORMANCE

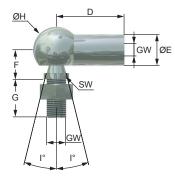
	Oteralia	Man and form	Standard version Z		Detura ferre					Weight	Weight
	Stroke	Max. compression force	ion force A B Return force		С	ø D	øΕ	GW	(Z)	(ZG)	
	mm	N	mm	mm	max. N	mm	mm	mm		g	g
WM-ZG 1-050	50	1500	210	160	30	8	15	6	M 5	100	130
WM-ZG 1-100	100	1500	310	210	30	8	15	6	M 5	133	165
WM-ZG 1-150	150	1500	420	270	30	8	15	6	M 5	171	200
WM-ZG 1-200	200	1500	520	320	30	8	15	6	M 5	232	270

Male rod clevis



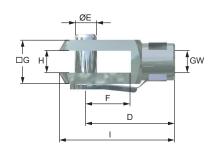
	GW*	D	ØE	F	G	Н	I	J	SW
		mm	mm	mm	mm	mm	mm	mm	mm
	M 5	16	12	12	6,1	8	6	-	-

Angle joint (DIN 71802)



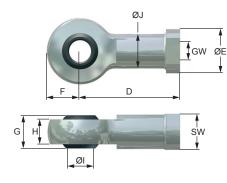
GW*	D	ØE	F	G	Н	I	J	SW
GW	mm							
M 5	22	8	9	10	13	-	-	7

Female rod clevis (DIN 71752)



GW*	D	ØE	F	G	Н	I	J	SW
GW	mm							
M 5	20	5	9	10	5	26	-	-

Spherical end bearing (DIN 648,Series K, Series E on enquiry)



GW*	D	ØE	F	G	Н	I	J	SW
GW	mm							
M 5	27	11	9	8	6	5	9	9

Orderi	Ordering Information							
WM-ZC	WM-ZG 1-050-K3G4-C							
WM	WM Weforma							
ZG	Deceleration cylinder with volume compensation of the piston rod							
1	Diameter: 15 mm							
050	Stroke: 50 mm							
К3	Piston rod mounting: female rod clevis							
G4	Housing mounting: spherical end bearing							
С	Typ of deceleration : A= Push, B= Pull, C= Push and Pull							

Important information

General Information

Shock absorber, deceleration cylinders and speed controls may under no circumstances be welded, painted or provided with clamps.







The products must be protected against contamination, fluids and air pressure. We offer special solutions for these applications. deceleration cylinder should be assembled only with the fixture indicated in the catalogue.

When deceleration cylinders are used parallel the size of the model and the used degree of hardness / used adjustment has to be the same. The load has to be distributed equally. Upon the occurrence of vibrations and oscillation a written release by Weforma is required.

If the absorption should be insufficient, please contact Weforma or the respective representation.. Deceleration cylinders of the WM-ZG series are adjustable over the whole deceleration range. A fixed stop must be set in the end positions 1 - 1,5 mm before the end of the stroke. Ausführung WM-ZG; with volume compensation, As a result of the adjustment, the total length can change up to 8 mm. Before opening deceleration cylin-

ders of the WM-ZG series the pressure must be let off. Do not drive in the final position under full load.

Adjustment:

Fixation of the piston rod in the extended position adjustment of the deceleration by turning the piston rod clockwise / counter clockwise soft deceleration = rotating counter-clockwise* hard deceleration = rotating clockwise*

Position of installation: any

*Version: - B (pull) soft deceleration = rotating clockwise hard deceleration = rotating counter-clockwise

